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	WorkCentre 7232*	WorkCentre 7242
Speed	Up to 32 ppm black-and-white / 10 ppm color	Up to 40 ppm black-and-white / 10 ppm color
Duty Cycle	Up to 100,000 images / month	Up to 125,000 images / month
Paper Handling	Bypass Tray: 100 sheets; Size: 3.5 x 3.9 in. to 11 x 17 in. / 89 x 98.4 mm to A3 Tray 1: 520 sheets; Size: 5.5 x 7.2 in. to 11 x 17 in. / 139.7 x 182 mm to A3, auto paper size sensing Platen or Duplex Automatic Document Feeder (DADF): 75 sheets; Size: 4.9 x 4.5 in. / 125 x 115 mm to 11.7 x 17 in. / 297 x 432 mm Two Tray Module: 520 sheets each; Size: 5.5 x 7.2 in. to 11 x 17 in. / 139.7 x 182 mm to A3, auto paper size sensing High-Capacity Tandem Tray: One 900-sheet tray, One 1,200-sheet tray; Size: 8.5 x 11 in. / A4 (long-edge feed) High-Capacity Feeder: 2,000 sheets; Sizes: B5, Executive, 8.5 x 11 in., A4 (long-edge feed)	
Paper input	Standard	
	Optional	
Paper capacity	Maximum: 4,720 sheets; Weights: 64 – 216 gsm supported from all trays	
Paper output	Standard	Automatic two-sided, Two 250-sheet Center Catch Trays (Offsetting Upper Tray) + 100-sheet Side Tray
	Optional	Integrated Office Finisher: 500-sheet stacker, 50 sheets stapled, single-position stapling Office Finisher: 1,000-sheet stacker, 50 sheets stapled, 3-position stapling
Print	As fast as 14 seconds black-and-white / 23 seconds color (warm up time: less than 30 seconds)	
First page out time		
Print resolution	600 x 600 x 4 dpi, up to 1200 dpi with resolution enhancement	
Connectivity	10/100 BaseT Ethernet, USB 2.0, optional 802.11b/g (via 3rd party), optional Bluetooth (via 3rd party)	
Language support	XPS®, PCL® 5c, PCL6 emulation, Optional Adobe® PostScript® 3™	
System	667 MHz Power PC, Standard 40 GB Hard Drive, 1.2 GB Memory	
Print features	Automatic two-sided, Secure print, Delay print, Sample set, Booklet creation, Cover selection, Paper election by attribute, Multi-up, Watermark, Banner sheets, Fit to new paper size, Transparency interleave, Output tray selection, Store and recall driver settings, PDF Direct printing, Save to Mailbox, Save driver settings by application	
Copy	As fast as 6 seconds black-and-white / 15 seconds color	
First copy out time		
Copy resolution	600 x 600 dpi	
Copy features	Automatic two-sided, Electronic pre-collation, Automatic Tray selection, Build Job, Negative/Mirror image, Booklet creation, Multi-up, Auto RE, Mixed-size originals, Auto registration, Covers, Sample set, Book copying, Store and recall job programming, Bates Stamping, Annotation, Auto color selection, Area designation, Poster, Watermark, ID Card copy	
Fax (optional)	Walk-up Fax (one-line and three-line), LAN fax, Internet fax, Server fax	
Fax features	Mailbox, Duplex Send and Receive, print on fax up to 11 x 17 / A3, Selectable Output Tray, Fax Build Job, Fax Bound Originals, Fax forward to email using Job Flow Sheets	
Scan (optional)	Scan to Email, Scan to Mailbox, Network Scanning, Optional: Scan to PC Desktop® Business Edition (5 seat license, Pro and SE versions), SMARTsend™	
Scan features	PDF, JPEG, TIFF, Multi-page TIFF, XPS, Mixed Size Originals, Scan Build Job, Auto Color, Templates, Programmable Job Flow Sheets, Optional: Text searchable PDF/XPS and MRC compression, Scan Speed: up to 50 dpm B/W, 45 dpm Color @ 200 dpi	
Security	Standard	Secure Print, Secure Fax, Network Authentication, IP Address Filtering, Domain Filtering, Port Blocking, IPv6, 802.1x
	Optional	Data Security Kit includes Hard Disk Overwrite and Data Encryption, Scan Kits include encrypted PDF and password-protected PDF
Accounting	Standard	Print, Copy, Fax, Scan (color and B/W) – Internal Auditron controls access and tracks usage, Xerox Standard Accounting, Active Directory (print, copy)
	Optional	Network Accounting Kit and Xerox Business Partner Solutions
Other options	Foreign Device Interface, Wireless LAN kit (3rd party), Bluetooth (via 3rd party), Xerox Secure Access Unified ID System™	

* WorkCentre 7232 is available after Jan 2007

Choose an option package to fit your office applications.....

General Office

- 1 Line Fax Kit with iFax
- Scan to Email Kit

Office Scanning

- Network Scan Kit with Email Kit
- Scan to PC Desktop – Pro
- Scan Performance Kit

Office Productivity

- Network Scan Kit with Email Kit
- 1 Line Fax Kit with iFax
- Office Finisher
- Adobe PostScript Kit
- Scan Performance Kit



XEROX®

Technology | Document Management | Consulting Services

print | copy | scan | fax | email

True productivity meets
truly affordable color



WorkCentre® 7232 / 7242 multifunction printer



Open the door to a new level of office possibilities.

Advanced scanning and faxing functions increase your office workflow options. And fast, low-cost black-and-white printing and copying give you the robust productivity you rely on every day.

But why limit yourself to black-and-white? For those times you need high-impact, **beautiful color**, the Xerox WorkCentre 7232 / 7242 MFP delivers for a lot less than you might think.

► Real-world performance

Fast and ultraproductive with a host of cutting-edge office capabilities, the WorkCentre 7232 / 7242 MFP is the ideal choice for medium to small workgroups with a variety of business-document demands.

► Maximum efficiency

Xerox-exclusive workflow solutions streamline the way you work. Powerful scanning tools let you convert hard copies into digital files for automatic routing and archiving, while faxing and emailing capabilities provide even more options.

► Peace of mind built in

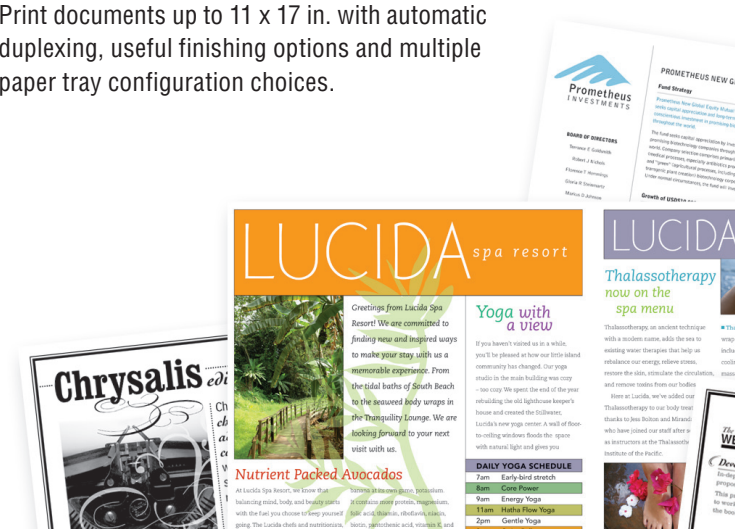
Easily add color for more punch on important documents while maintaining complete control over color usage to keep costs to a minimum. Advanced security features ensure your business-critical information stays safe and sound.

► Just the right fit

Priced to please and designed to smoothly perform multiple tasks, the WorkCentre 7232 / 7242 MFP is your ultimate team player. You get the convenience of one device that's easy to use with the flexibility to handle just about any office workload.

Speed and image quality

- A black-and-white copy and print speed of up to 40 ppm keeps up with your busy pace.
- Color pages print at up to 10 ppm — fast enough to give your documents added impact when you need it.
- Exceptional print quality thanks to 600 x 600 dpi x 4-bit print resolution. You get outstanding office graphics and crisp text for professional results, page after page.
- Xerox exclusive EA-HG toner technology — with particles engineered to have uniform size and shape — gives your work enhanced image quality and increased toner yield.
- Print documents up to 11 x 17 in. with automatic duplexing, useful finishing options and multiple paper tray configuration choices.



The control you need

- The internal Auditron feature lets administrators set black-and-white and color limits for copy, fax and scan functions for greater cost control.
- Xerox Standard Accounting software makes it easy to analyze device usage, providing helpful reports printed at the device or downloaded over your network.
- The Secure Print and Secure Fax safety measures ensure your sensitive information stays private.
- The Data Security Kit encrypts all data stored on the device's hard disk and can be configured to automatically overwrite specified job data.
- Filters for IP addresses and domains, as well as port blocking, protect your device from unauthorized network access.
- Color authorization via MS Active Directory™ provides greater cost control by allowing unlimited black-and-white output while limiting color printing and copying to select users.

Fits your office, fits your budget

- Copy, print, scan and fax. You get a performance-packed device for a hard-to-beat price, with the low-cost black-and-white printing you expect plus attention-grabbing color when you really need to make a good impression.
- SMart Kit™ technology always monitors critical device components to predict and prevent downtime.
- CentreWare® Internet Services works seamlessly with your web browser to give you quick access to print jobs and online support without leaving your desk.
- Whether using the walk-up interface or controlling the device via the print driver, the WorkCentre 7232 / 7242 MFP is extremely easy and intuitive to use.
- Additional paper tray options let your workgroup produce huge volumes of work without reloading paper, and a choice of two finishing options provide more print job flexibility.

Expanded MFP applications



Xerox **Extensible Interface Platform (EIP)** technology enables a variety of applications that extend the power of your WorkCentre.

EIP allows users to securely find, save, print and share critical information with just a few easy steps.



Ensure that only authorized users access your WorkCentre by requiring passwords or access cards.

Powerful scanning solutions

- **Scan to Mailbox** lets you send electronic files to the device's hard drive for easy retrieval.
- **Scan to Home** sends files to pre-assigned "home" destinations for fast routing.
- Convert scanned documents to **text-searchable PDFs** for fast information retrieval. 
- **Scan to Email** lets you route files to email recipients directly from the front panel.
- **Compression** technology creates smaller scan files for faster delivery and reduced network load. 
- **Network scanning** uses convenient templates to send scans to pre-defined locations.
- **Job Flow Sheets** simplify everyday workflows by routing documents to predefined locations, including preset email addresses, fax destinations and FTP/SMB sites.
- Full compatibility with other Xerox office solutions, including **SMARTsend®** software for advanced document routing. 